AMENDMENTS TO THE CLAIMS

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- 1. (Currently Amended) A process for the manufacture of paraffinic hydrocarbons containing a gasoline blending component, comprising hydrogenating in two steps a mainly olefinic liquid feed-stock comprising olefins; and sulphur compounds as impurities, in the presence of hydrogen and a noble metal catalyst on aluminium oxide support, and wherein in the first step the major part of olefins are converted and in the secondary step the remaining olefins and sulphur compounds react, and wherein a trickle-bed reactor is used in the first step and in the second step, and wherein the feed-stock comprises 80-97 wt % of C₈ olefins, 3-20 wt % of C₁₂ olefins, and 0.1-7 wt % of C₉, C₁₀, C₁₁ and heavier >C₁₂ olefins.
- 2. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons containing gasoline blending component according to Claim 1, wherein the hydrogen feed /olefin feed molar ratio is 0.9-2.0.
- 3. (Currently Amended) A process for the manufacture of paraffinic hydrocarbons containing gasoline blending component according to Claim 1 or 2, wherein the feed-stock further comprises 80.97 wt % of C_8 olefins, 3.20 wt % of C_{12} olefins, 0.1-7 wt % of C_9 , C_{10} , C_{11} and heavier $> C_{12}$ olefins and optionally minor amounts of lighter C_6 - C_7 olefins and 1-1000 wt-ppm of sulphur compounds, calculated as sulphur.

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4. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons

containing gasoline blending component according to Claim 1, wherein the feed-stock originates

from a mixture obtained from a dimerization of butenes.

5. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons

containing gasoline blending component according to Claim 1, wherein the feed-stock contains

as sulphur compounds mainly sulphides, disulphides, thiophene and/or alkyltiophenes.

6. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons

containing gasoline blending component according to Claim 1, wherein the noble metal catalysts

comprises < 1 wt% of platinum or/and palladium.

7. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons

containing gasoline blending component according to Claim 1, wherein the noble metal catalysts

comprises < 1 wt% of platinum.

8. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons

containing gasoline blending component according to Claim 1, wherein the reaction temperature

in the first step is in the range of 150-230°C and the pressure is in the range of 20-70 bar and in

the second step the temperature is in the range of 180-300°C and the pressure is in the range of

20-70 bar.

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9. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons

containing gasoline blending component according to Claim 1 wherein the reaction heat is

removed from the process and the reaction heat is used for preheating of incoming feed-stock to

the a dimerization unit of butenes, or as an energy source for distillation columns of bottom

boilers of dimerization unit of butenes.

10. (Cancelled)

11. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons

containing gasoline blending component according to Claim 1, wherein in the first step the

product stream is circulated in the reactor(s).

12. (Previously Presented) A process for the manufacture of paraffinic hydrocarbons

containing gasoline blending component according to Claim 1, wherein the hydrogen feed /olefin

feed molar ratio is 1.0-1.5.

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